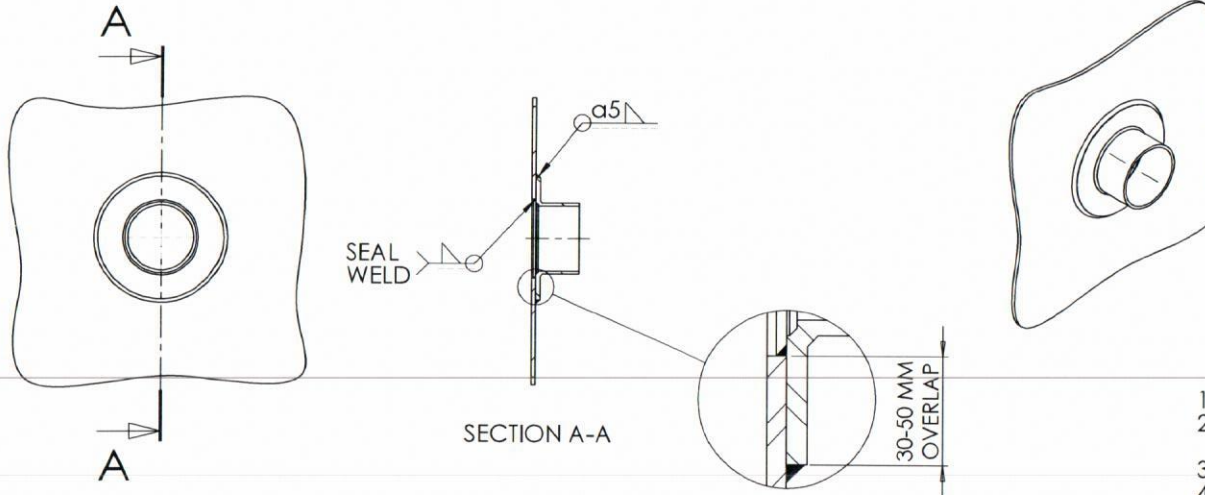


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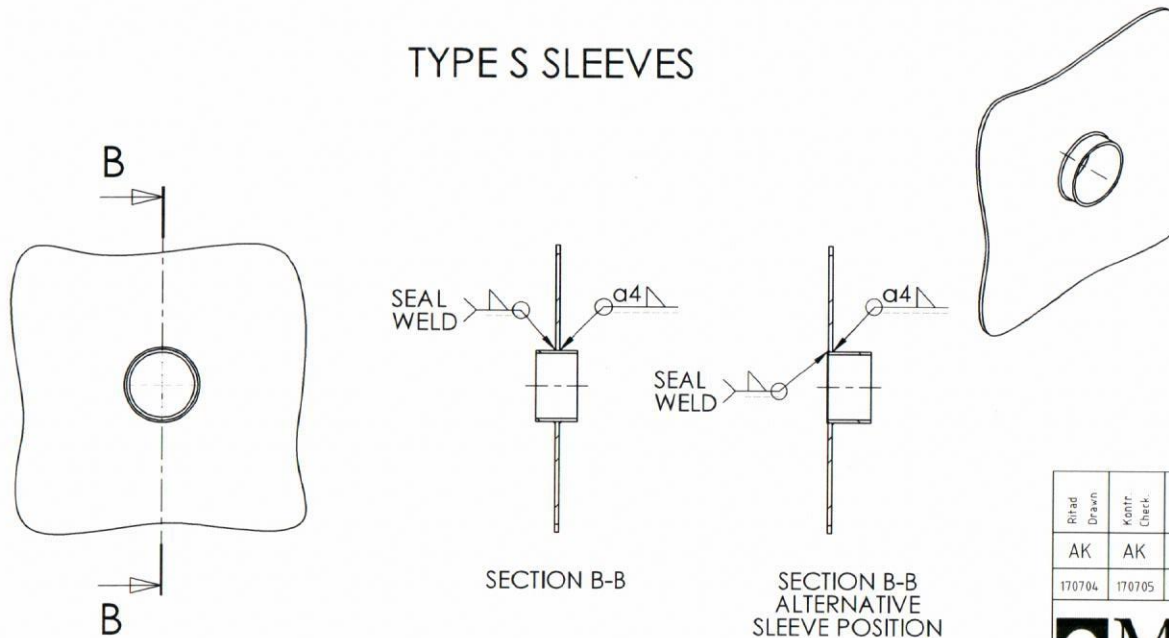
## TYPE SFR SLEEVES

REVISIONS			
REV.	DESCRIPTION	DATE	SIGNATURE
A		2017-07-05	AK



1. Center and position the SFR flange flat to the plate.
2. Tack weld on the front side of the SFR in four places or every 100 mm around the periphery.
3. Continue welding around the front side of the SFR.
4. Complete by seal welding around the rear side of the SFR.

## TYPE S SLEEVES



1. Position the S-type sleeve into the plate, maximum allowed root gap is 2 mm.
2. Tack weld in four places or every 100 mm around the sleeve.
3. Weld around the front side of the sleeve.
4. Complete by seal welding around the rear side of the sleeve

IECEX BAS 16.0053U  
IECEX BAS 16.0111X  
Baseefa16ATEX0062U  
Baseefa16ATEX0063X

**SGS** **Baseefa** Schedule Drawing  
S Harrison

Ritad Drawn	Kontr. Check	Granskad Reviewed	Godkänd Approved	Tolerans där ej annat anges Tolerance unless otherwise not stated.	Smst nr Assembly drawing no.	Ersätter Replaces	E
AK	AK	JF	BJ	Ytjämnhet där ej annat anges Surface finish otherwise not stated	Material	Ersatt av Replaced of	Vikt Weight
170704	170705	170705	170705			Alla mått och uppgifter avser färdig produkt om ej annat anges. All measures and other information refer to finished products unless otherwise not stated.	
				ATEX / Ex COMPONENT INSTALLATION DRAWING FOR WELDED SLEEVES		Kund ordernr. Customer order no.	Rev.
						Ritn. nr. Draw. no.	
						1170178	